



Reference aircraft and sizing process

Public Workshop: Novel Tools for Novel Aircraft

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Introduction and Context

- In order to fulfil eVTOLUTION objectives, with particular focus on evaluation of aerodynamic performance and noise emissions, also looking at regulatory compliance, **a relevant case study shall be considered** to enable detailed studies. Notably:
- A set of **reference missions** shall be defined to assess «realistic» operational scenarios;
 - A **baseline aircraft layout** and category shall be identified as main platform for the related studies;
 - A set of «**design exercises**», to be considered for the analyses concerning aerodynamic characterization and noise, shall be defined

Objectives

To characterize the eVTOL concept at system level and provide a bounding box, in terms of what is technologically possible and permitted by the current regulations.

- **Activities addressed:**

- Mission profiles definition (VAERO)
- Reference vehicle definition (VAERO)
- Energy management and cooling system design (POLITO)
- Analysis of current noise regulation (TuDelft)
- Safety and risk analyses related to UAM operations and aircraft design (GKN)
- Definition of an up-to-date regulatory framework of the main certification aspects of UAM aircraft and determining how it will affect the design process (GKN)

Mission profiles

Use cases:

1. Airport transit (60%), 10-50 miles (16-80 km)
2. Inter-city and point-to-point routes (30%), 50-100 miles (80-160 km)
3. Tourist or island connectivity (10%), up to 100 miles.

Flight-profiles:

1. Constrained intracity scenario
2. Unconstrained intercity
3. Partially-constrained intercity



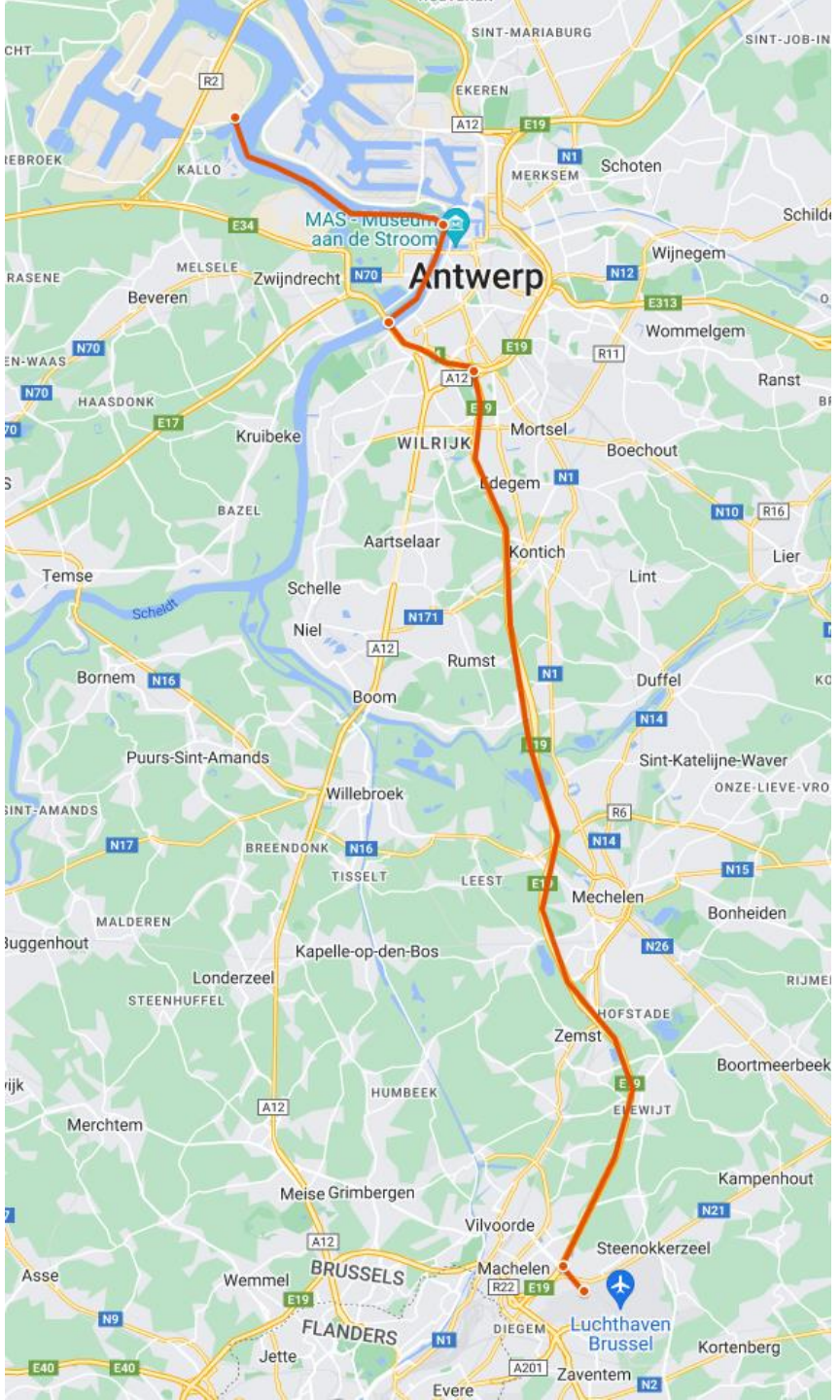
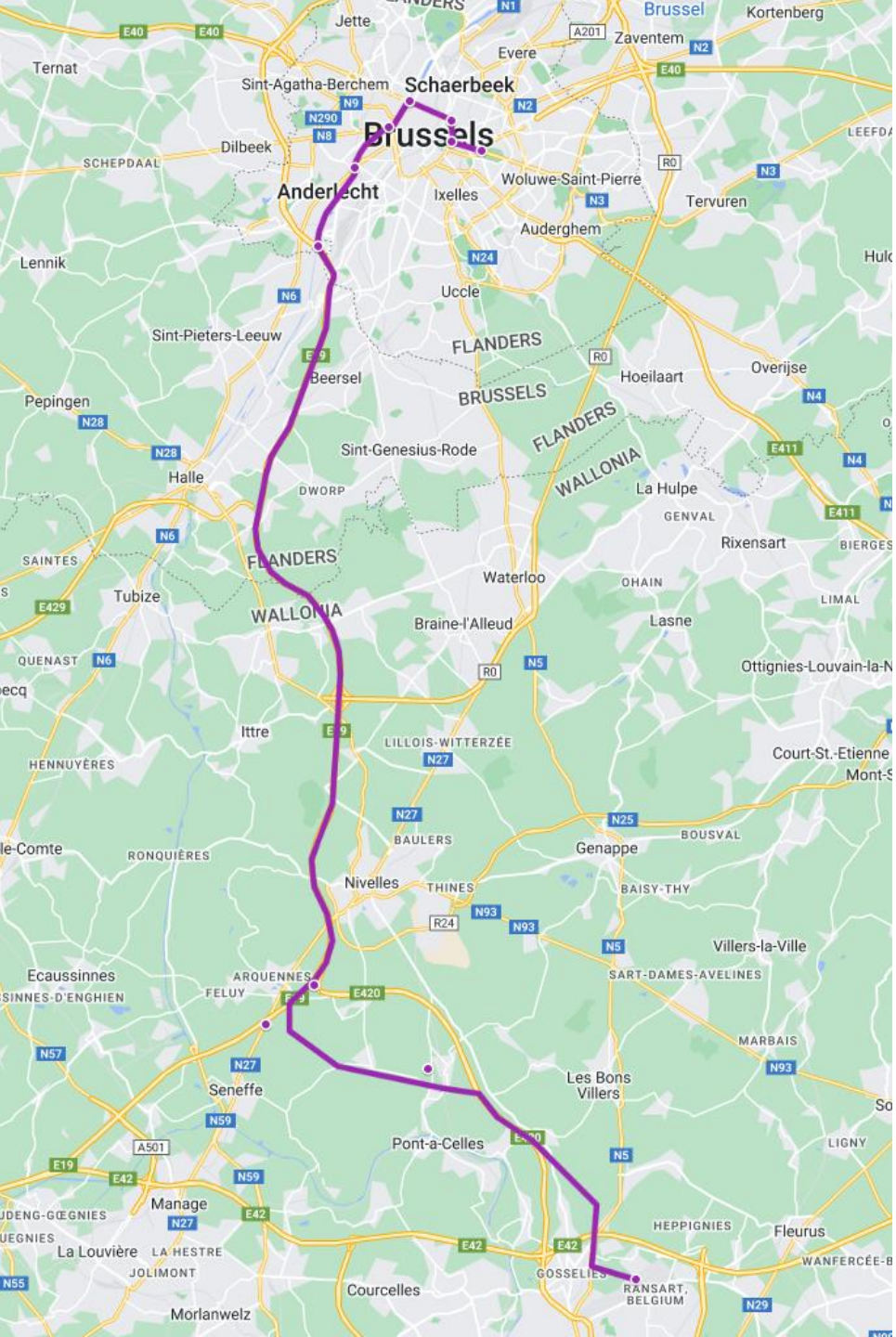
Mission profiles

Phase	Constrained intracity mission	Unconstrained intercity mission	Partially-constrained intercity mission
Take-off	Lift off and vertical climb to 100 ft AGL, remain over FATO with wind gusts/turbulence Hover turn 180°	Lift off and vertical climb to 15 ft AGL, still air (No hover turn)	Lift off and vertical climb to 100 ft AGL, remain over FATO with (moderate) wind gusts/turbulence Hover turn 180°
Initial climb	Low speed manoeuvres at 40 KEAS for 30 seconds Transition to wing-borne, climb gradient 12.5 % Wing-borne climb to 1000 ft AGL	(No low speed manoeuvres) Transition to wing-borne, climb gradient 4.5 % Wing-borne climb to 1000 ft AGL	Low speed manoeuvres at 40 KEAS for 30 seconds Transition to wing-borne, climb gradient 12.5 % Wing-borne climb to 1000 ft AGL
En-route	Wing-borne climb to 2000 ft AGL Cruise at 150 KEAS, 2000 ft AGL Wing-borne descent to 1000 ft AGL Hold at speed for best range for 5 mins	Wing-borne climb to 2000 ft AGL Cruise at speed for best range, 2000 ft AGL Wing-borne descent to 1000 ft AGL (No hold)	Wing-borne climb to 2000 ft AGL Cruise at 150 KEAS, 2000 ft AGL Wing-borne descent to 1000 ft AGL Hold at speed for best range for 3 mins
Approach	Wing-borne descent to conversion height Conversion to thrust-borne, descent gradient 12.5 % Low speed manoeuvres at 40 KEAS for 30 seconds	Wing-borne descent to conversion height Conversion to thrust-borne, descent gradient 4.5 % (No low speed manoeuvres)	Wing-borne descent to conversion height Conversion to thrust-borne, descent gradient 4.5 % (No low speed manoeuvres)
Landing	Hover turn 180° Vertical descent from 100 ft to touchdown, remain over FATO with wind gusts/turbulence	(No hover turn) Vertical descent from 15 ft to touchdown	(No hover turn) Vertical descent from 15 ft to touchdown

Specific missions



Specific missions

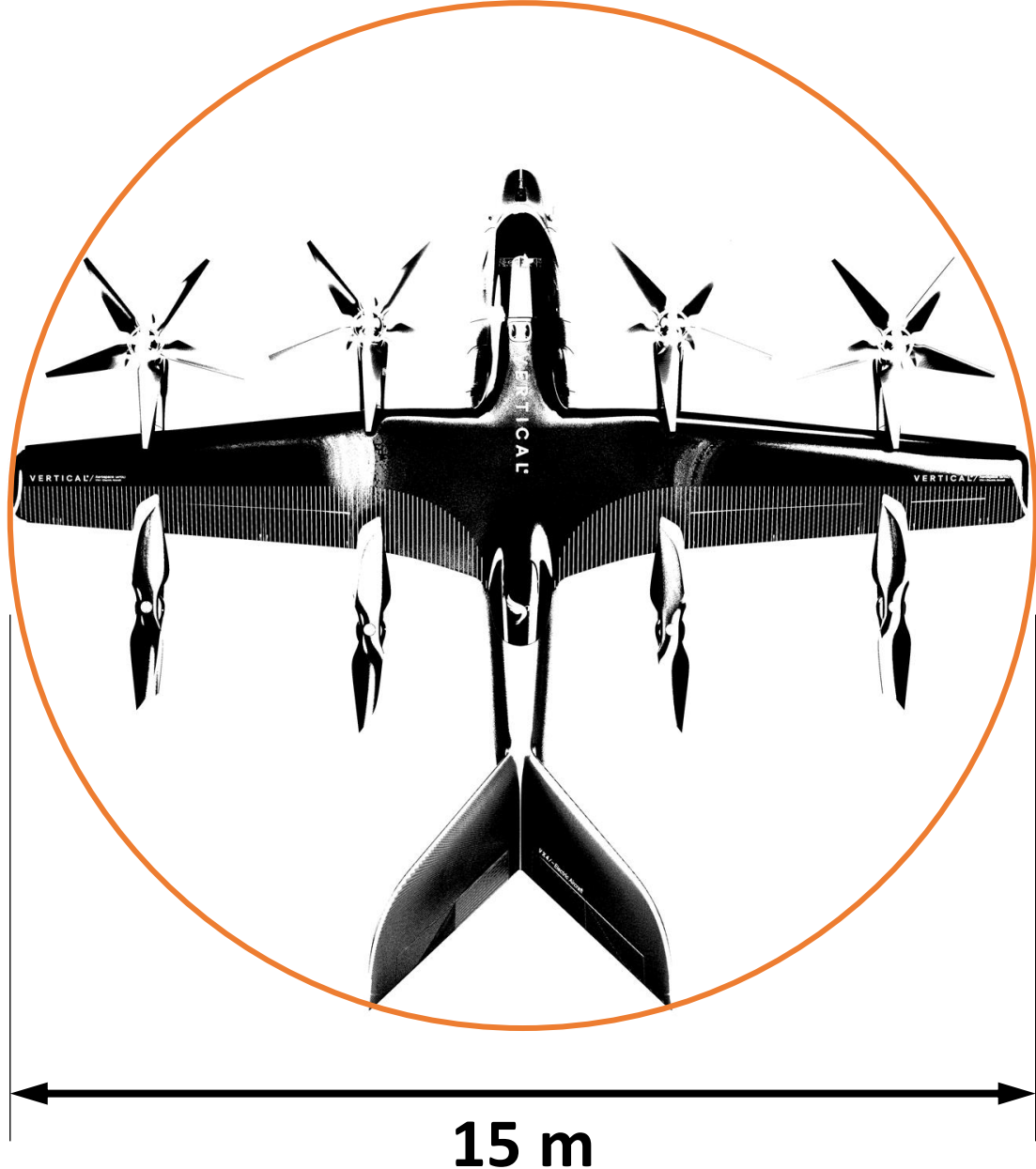


Baseline vehicle parameters

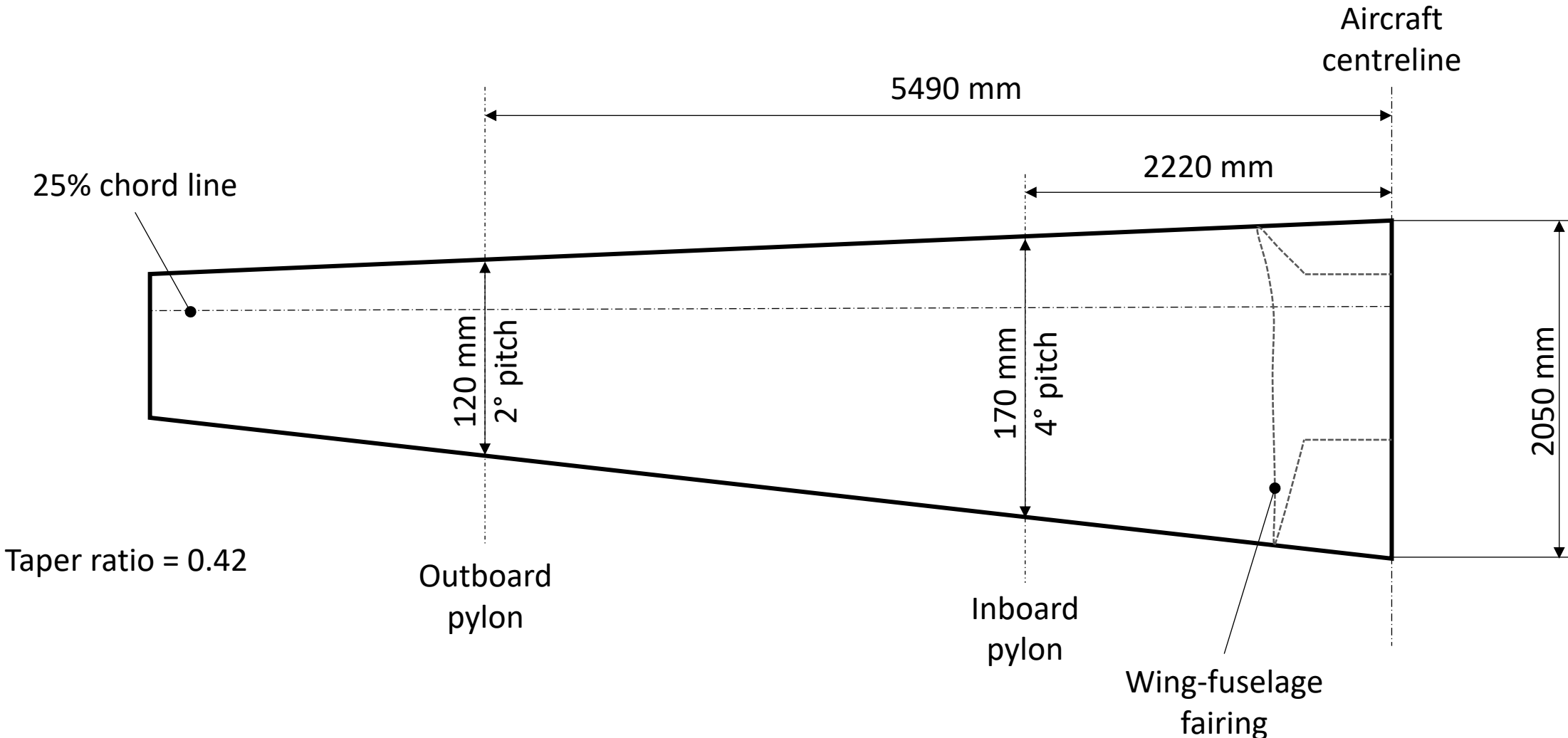
- MTOW 3150 kg
- V_{cruise} 120 knots / 220 km/h
- Pilot + 4 pax + luggage
- Eight propellers
 - Four tilting forward of wing
 - Four lift-only aft of wing
- Projected EIS 2031
 - Technology maturity date 2028



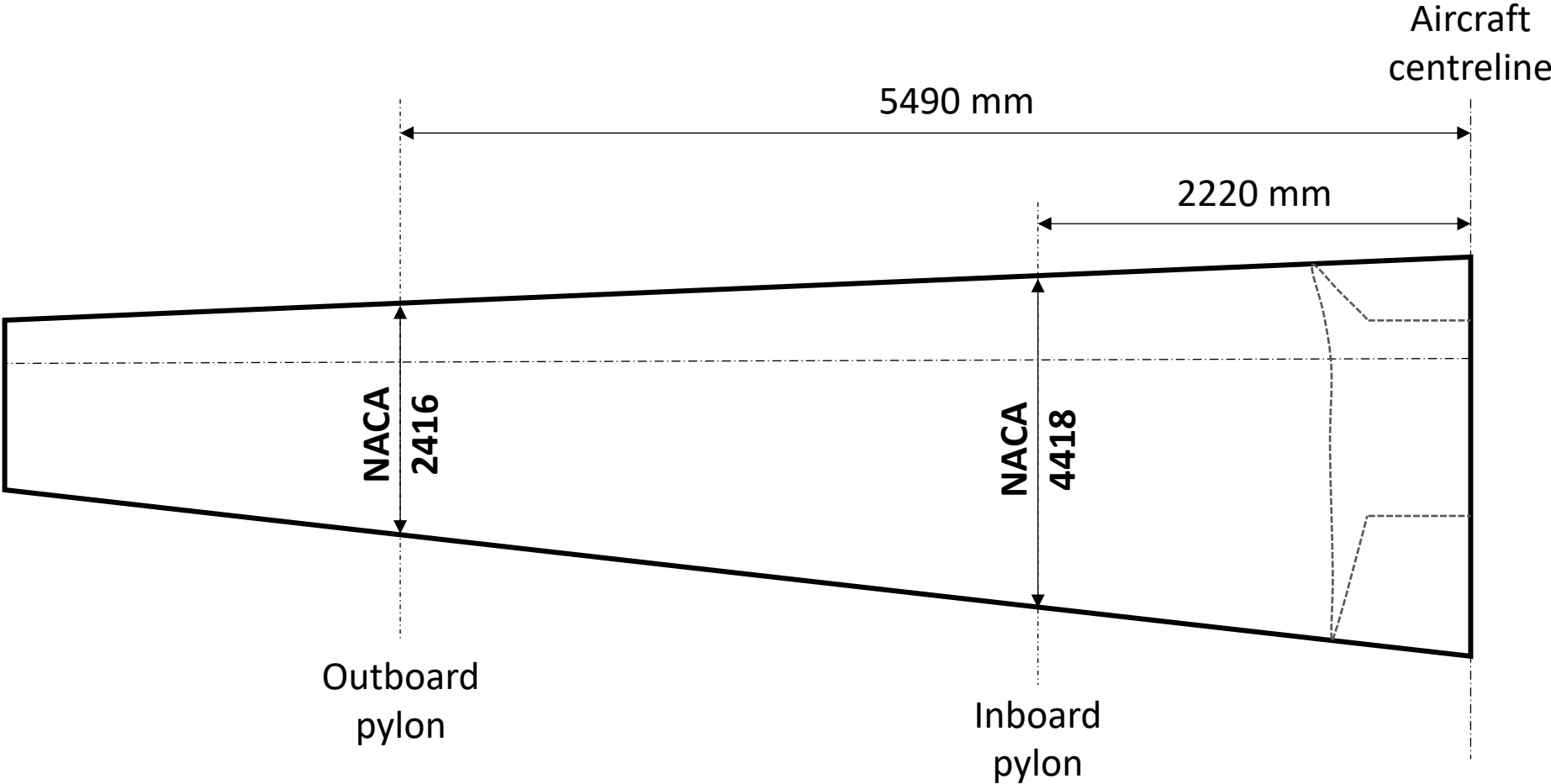
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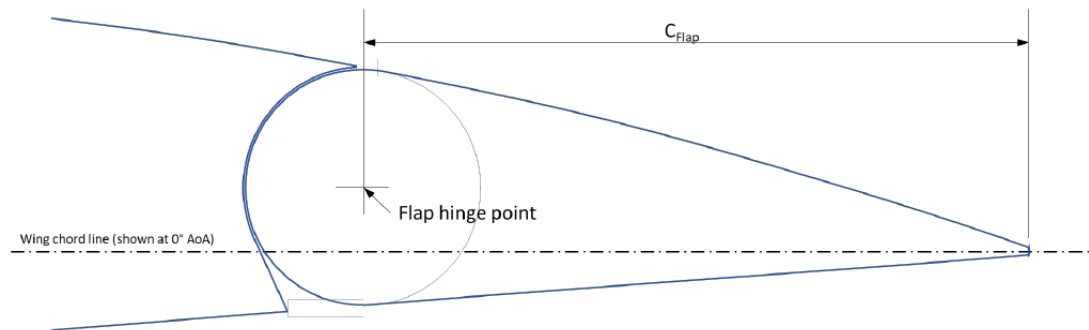
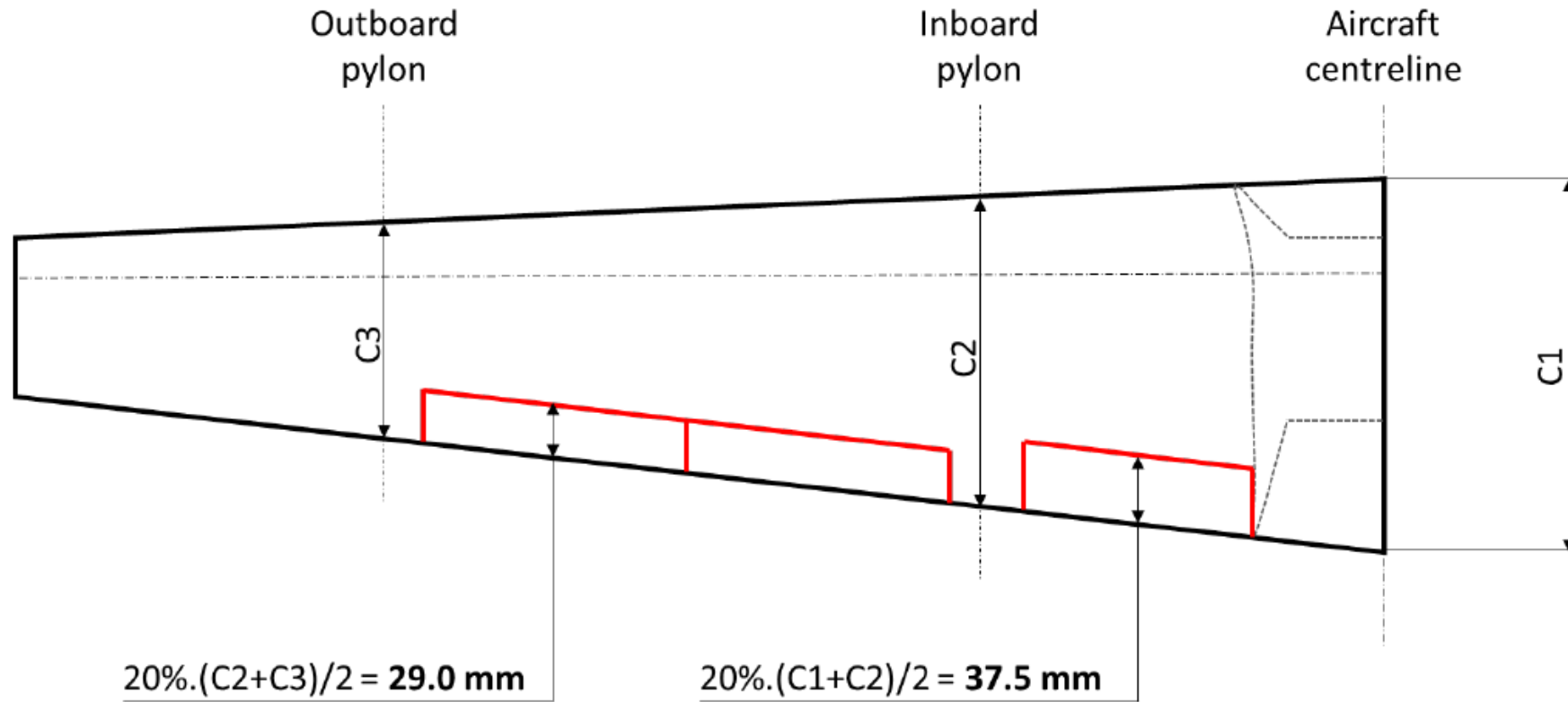
Wing planform



Wing airfoils



Flaps

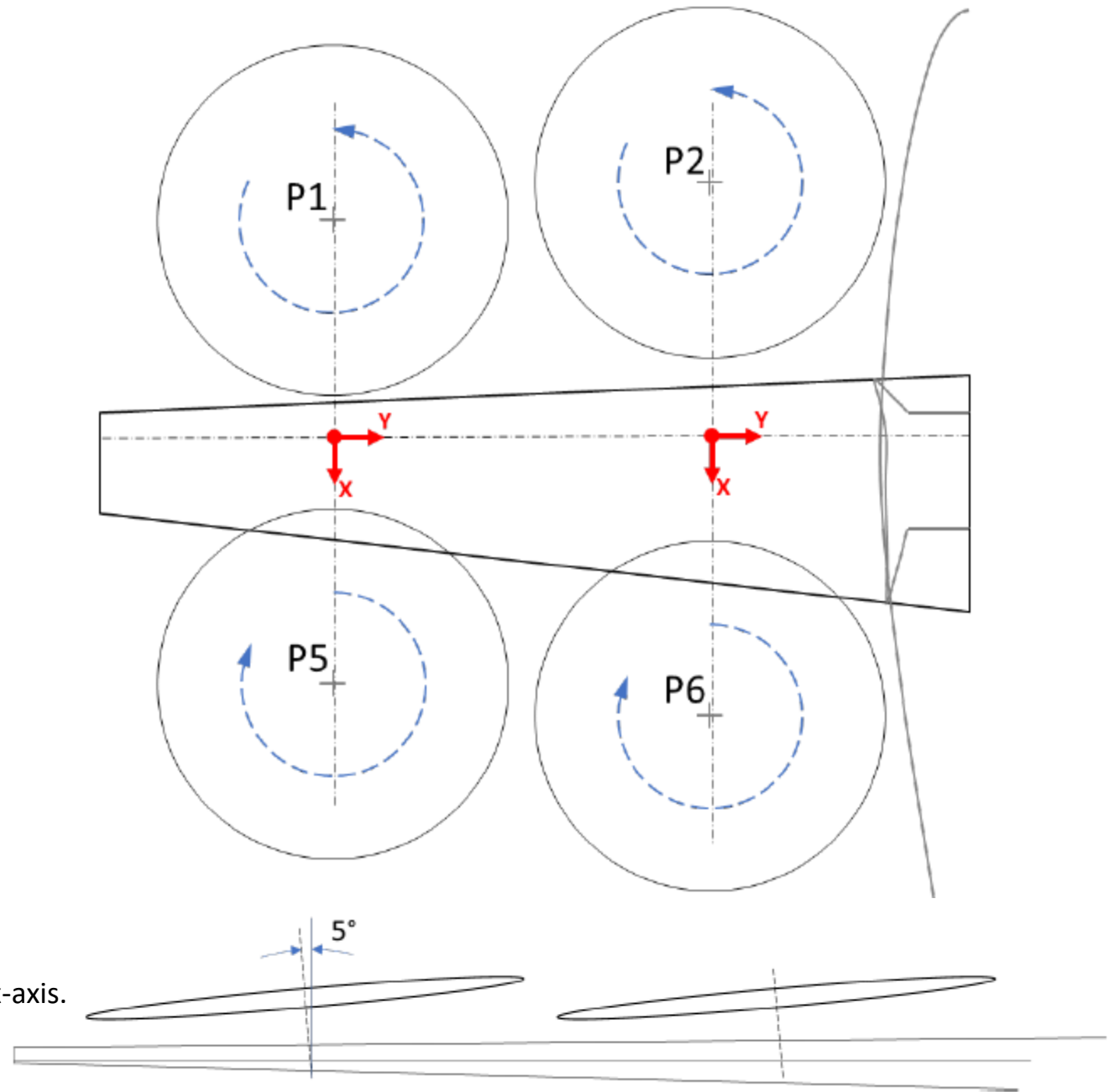


Propeller locations

Propeller	X, mm	Z, mm
P1, hover	-1870	370
P1, cruise	-2080	-140
P2, hover	-2200	320
P2, cruise	-2420	-190
P5	2130	370
P6	2400	320

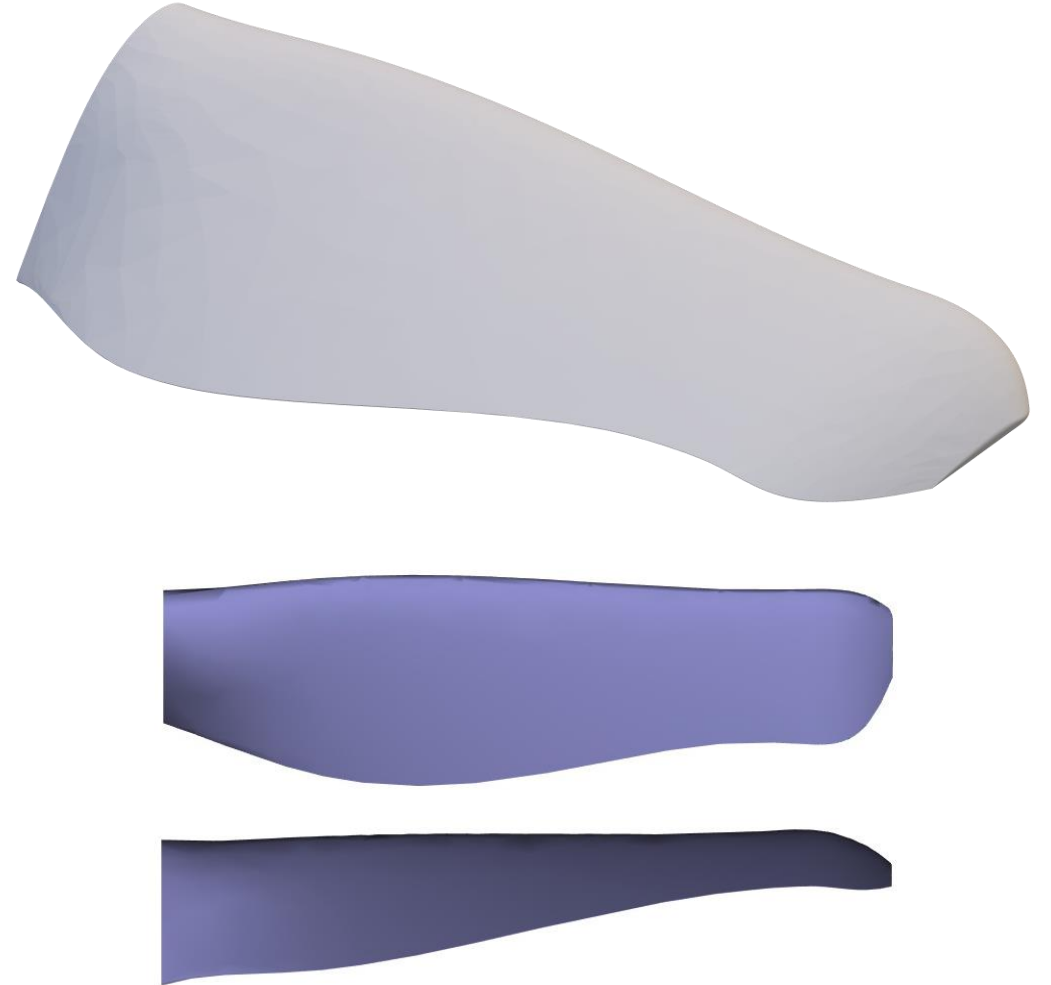
Locations are relative to wing 25%-chord line.
Hub reference point is where blade 25%-chord lines intersect.

To prevent cascade failure the propellers are rotated 5° around the aircraft x-axis.



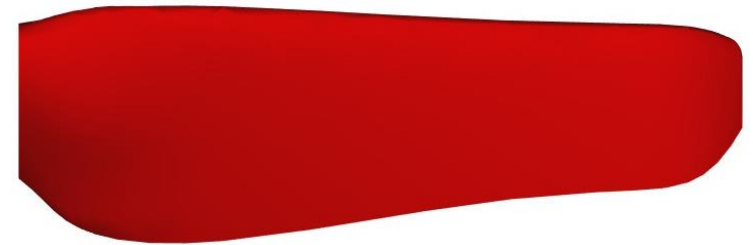
Forward propeller geometry

- Five-bladed forward propeller
- Blade geometry has been adjusted to account for Reynold's number effects



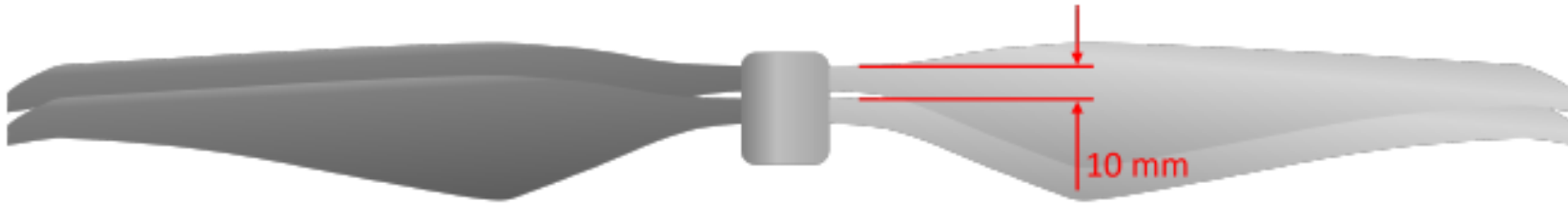
Aft propeller geometry

- Four-bladed aft propeller
- Blade geometry has been adjusted to account for Reynold's number effects

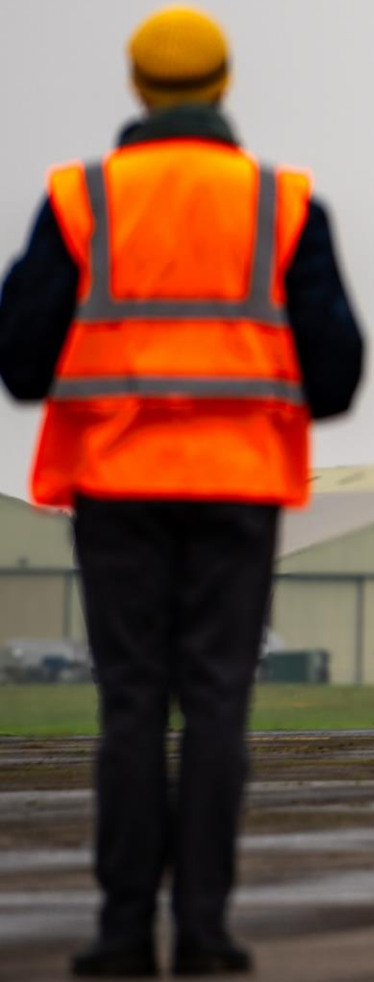


Aft propeller geometry

- (Optional) vertical offset to allow stowing
 - Easier to study 'in-plane' props

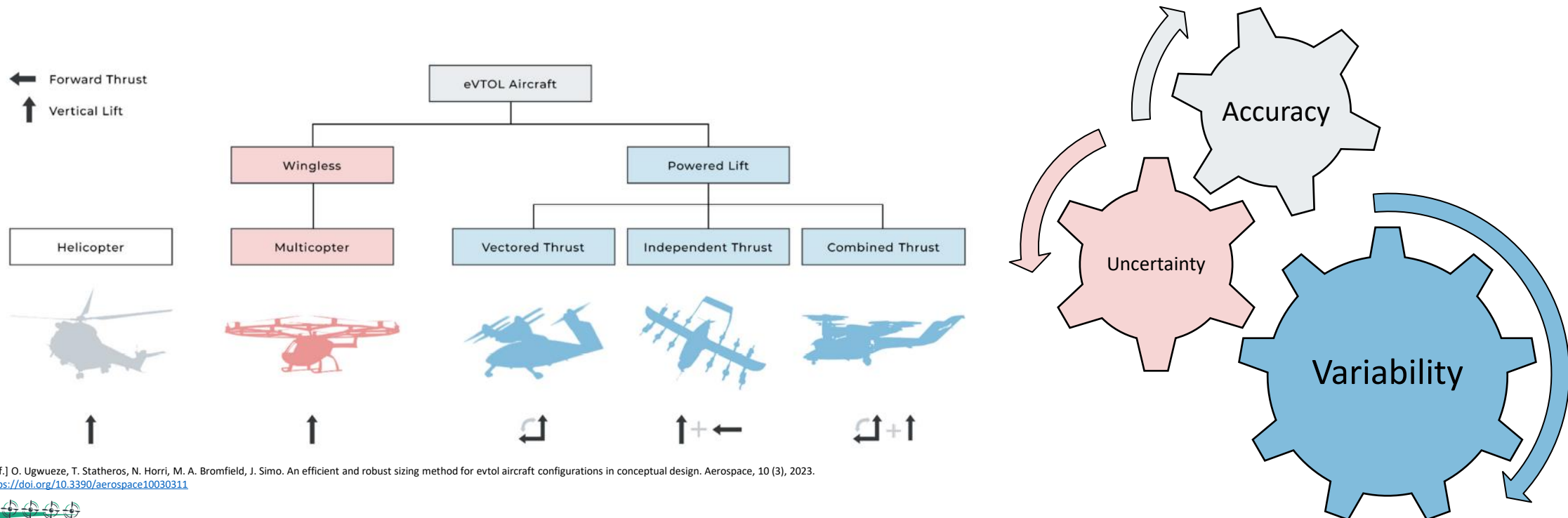


Vertical offset of aft propeller (shown parked)



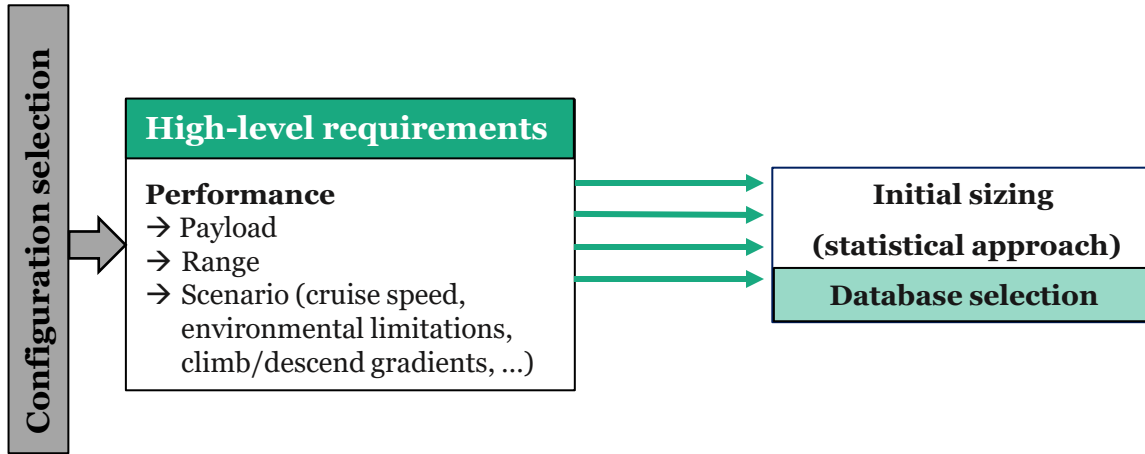
Shaping a tool for eVTOL design

- Establishing a methodology enabling a **rapid aircraft sizing and modelling** is essential in early design phases of an aerospace product, especially if characterized by a high-degree of innovation and uncertainties.
- Conceptual design routines shall aim at proposing **simple, stable and replicable design methods** in order to derive the main design variables of the aircraft, ultimately to predict the effectiveness during operations.

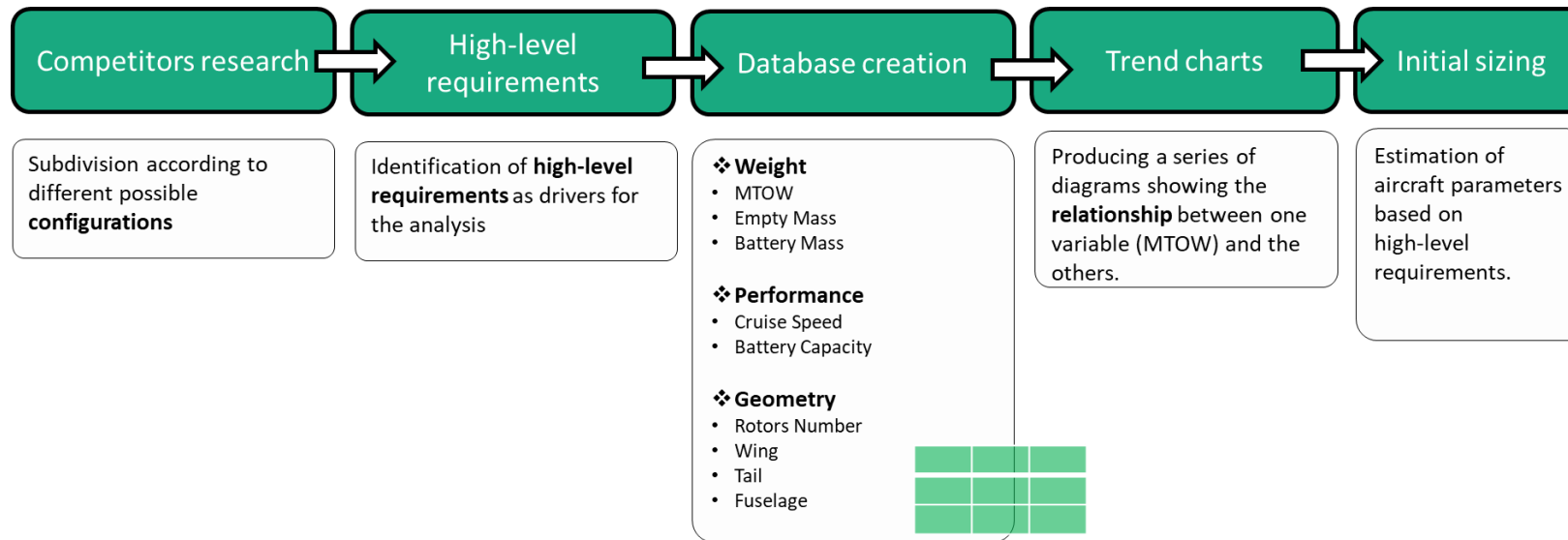


[Ref.] O. Ugwuze, T. Statheros, N. Horri, M. A. Bromfield, J. Simo. An efficient and robust sizing method for eVTOL aircraft configurations in conceptual design. Aerospace, 10 (3), 2023.
<https://doi.org/10.3390/aerospace10030311>

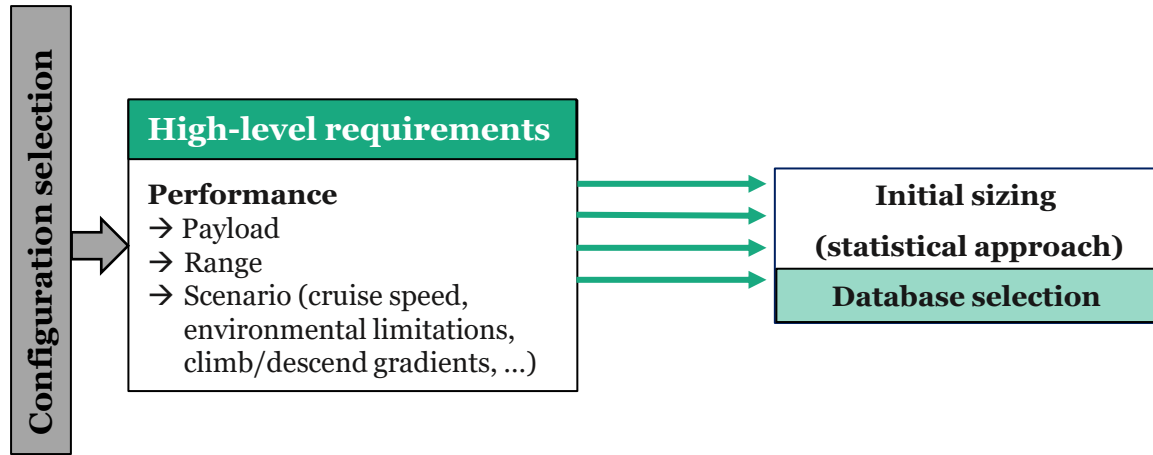
Conceptual design methodology (1/4)



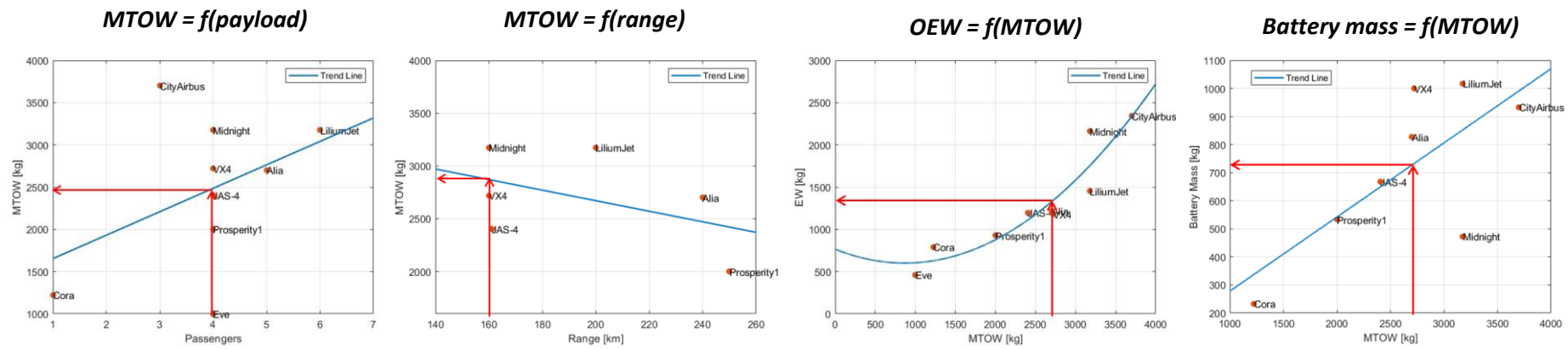
- Statistics is always a good source of data to start a design process, but this is applicable only if similar products exist in a certain quantity.
- This is even more **challenging if the user deals with innovative concepts**, which are still under development (no stable examples also from competitors).



Conceptual design methodology (2/4)

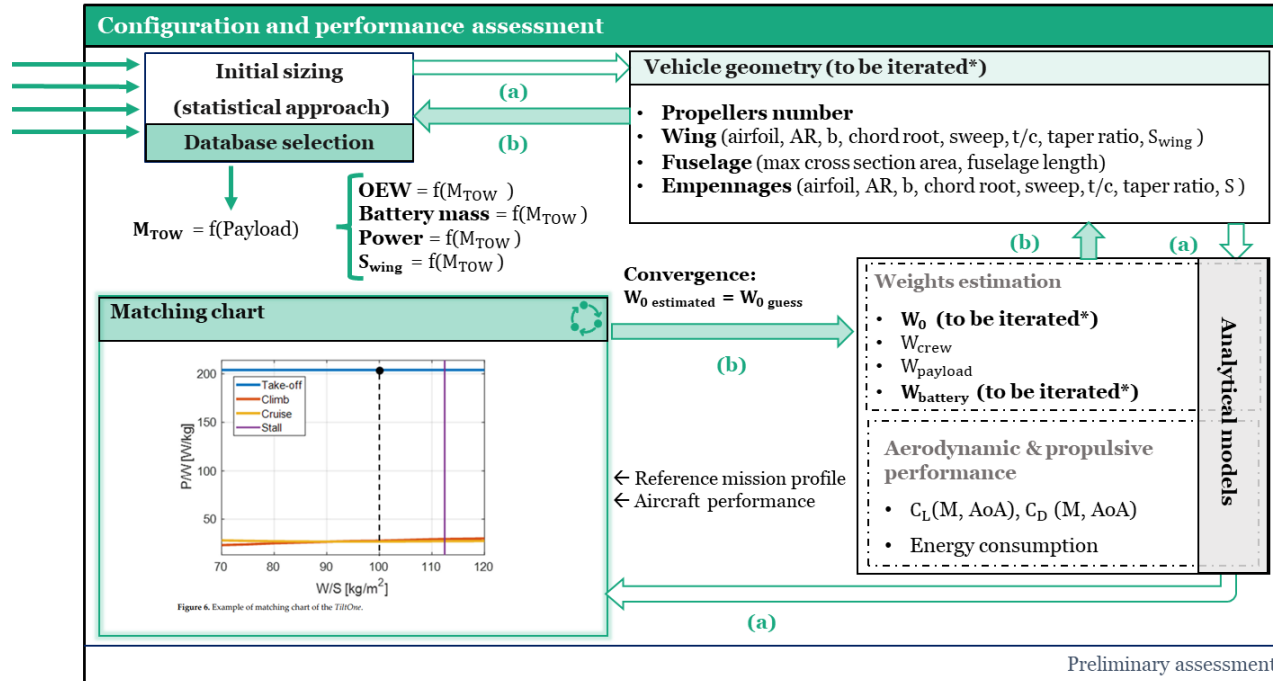


- Statistics is always a good source of data to start a design process, but this is **applicable only if similar products exist in a certain quantity.**
- This is even more **challenging** if the user deals with **innovative concepts**, which are still under development (no stable examples also from competitors).



• Still, a good starting point for the next step!

Conceptual design methodology (3/4)



- Iterative conceptual design process based on convergence loop (e.g. gross mass)
- Main results: mass breakdown, basic performance, vehicle size and dimensions
- Reference to selected mission profile (high-level reqs.)

Complete loop (Roskam / NASA FLOPS methods):

Performance Requirements

$$\left(\frac{P}{M_{TO}}\right)_{TO} = \frac{\sqrt{\frac{T}{A}} g}{2\rho} \cdot \frac{k_T}{FoM \eta_{prop}} g \quad \left(\frac{P}{M_{TO}}\right)_{CL} = \frac{1}{E_{CL} \eta_{prop}} \sqrt{\frac{2g}{\rho C_{LCL} \left(\frac{W}{S}\right)}} + \frac{ROC}{\eta_{prop}} \quad E_{bat} = \sum_{i=1}^n \left(\frac{P}{M_{TO}}\right)_i t_i M_{TO}$$

$$\left(\frac{M_{TO}}{S}\right)_{Max} = \frac{1}{2} \frac{\rho V_{stall}^2 C_{LMax}}{g} \quad \left(\frac{P}{M_{TO}}\right)_{CR} = \frac{1}{E_{CL} \eta_{prop}} V_{CR}$$

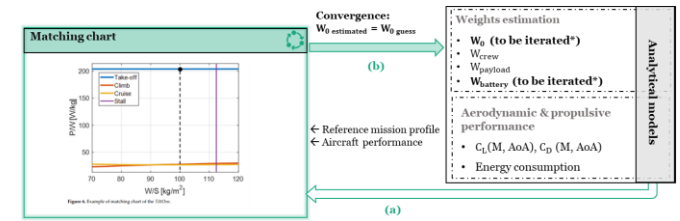
Mass evaluation

$$M_{bat} = \frac{E_{bat} (1 + SOC_{Min})}{SED \eta_{bat} \cdot EOL} \quad M_{fus} = 14.86 \cdot (M_{TO})^{0.144} \cdot \frac{L_f^{1.161} \cdot (N_{pax} + N_{crew})^{0.455}}{P_{Max}}$$

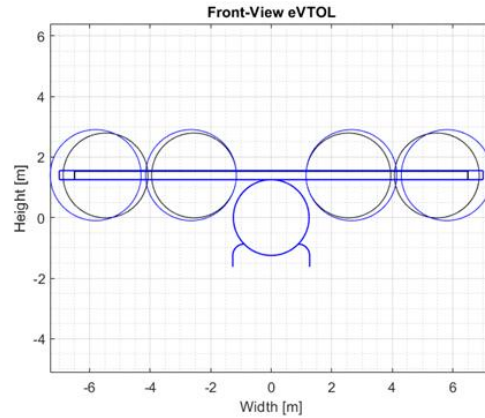
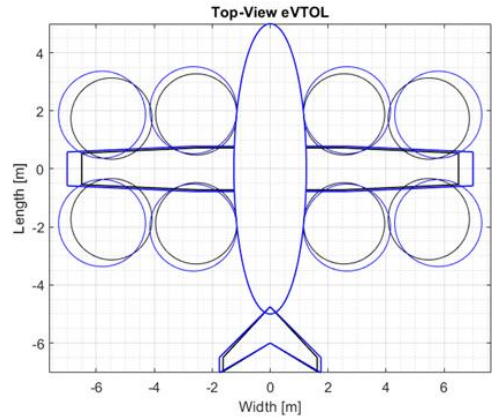
$$M_i = \dots$$

$$M_{TO} = \sum_{j=1}^m M_j$$

Conceptual design methodology (4/4)

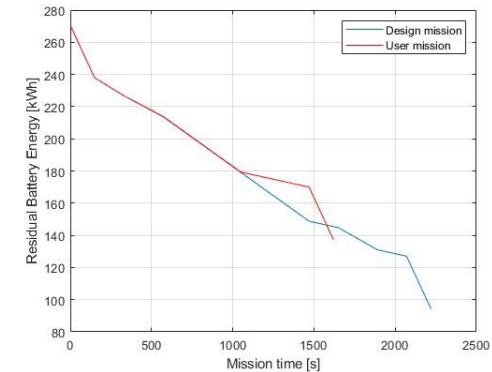
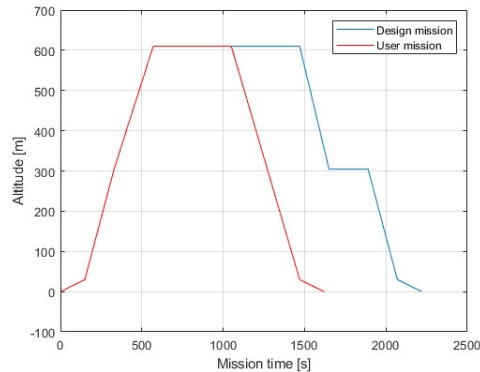
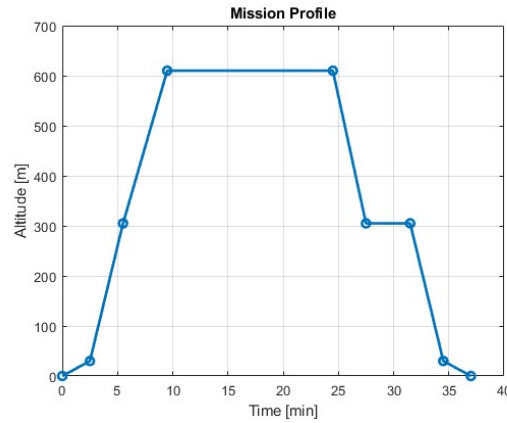
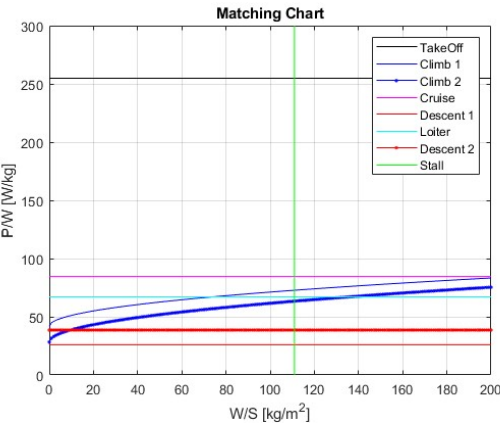
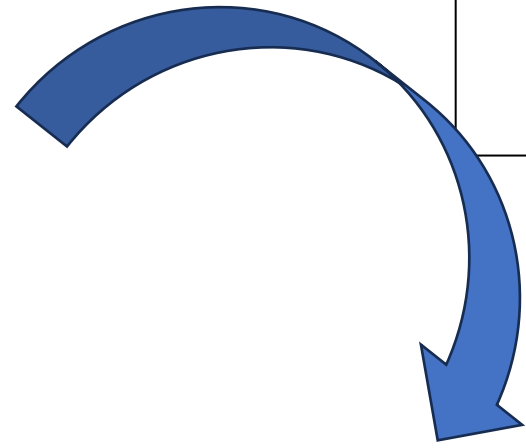


— Statistics
— Complete loop



Parameter	Value
Gross mass	3253 kg
Empty mass	1827 kg
Battery mass	887 kg
Power-to-weight	250 W/kg
Wing loading	110 kg/m ²
Disk loading	550 N/m ²
Wingspan	14 m
Fuselage length	10 m
Rotors	8
Rotor diameter	3 m

From sizing
(design mission)
to «operations»
(user mission)



- Design
- Prediction of aircraft usage and related operational cycles

Conclusions and next steps

- A set of **reference missions and a baseline aircraft** have been identified to support the different activities within eVTOLUTION Project;
- A **conceptual design tool was developed** to enable eVTOL sizing within the Project, also looking at the data coming from the baseline aircraft for validation purposes;
- ❖ Analysis of the **impact of aircraft architecture** and related power requirements onto on-board subsystems is ongoing, with particular focus **on energy management and cooling**;
- ❖ **Safety and certification aspects** will be assessed with reference to this architecture;
- ❖ «**Design exercises**» will drive domain-specific studies on aerodynamics and noise.



Thank you for your kind
attention!

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